

## **Critical Wear Areas & Vacuum Test Locations**

Low line pressure

Slipping upshifts

Replace with Sonnax Part No.



NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear.

Burned intermediate and/or low/reverse band

56947J-19K Requires F-56947J-TL19 & VB-FIX

Click on Sonnax part numbers to see more information.

Plug casting valley with foam, putty or appropriately sized 0-ring coated in assembly lube to isolate circuits.

## **Pressure Regulator Valve**

- Delayed engagement
- · Soft shifts
- Insufficient line rise
- Erratic buzz
- High/uncontrollable line pressure in reverse

Install Sonnax Part No. **56947J-09K** Requires 56947J-TL9

#### **Reverse Servo Control Valve**

- No/delayed reverse
- Burned low/reverse band

#### **Reverse Engagement Valve**

- Slipping/no/delayed reverse
- · Burned direct clutch

Replace with Sonnax Part No. **56947J-29K** Requires F-27741-TL13 & VB-FIX

#### **Reverse Modulator Valve**

- · Delayed reverse engagement
- Loss of 4th or 5th
- · Burned direct clutch

Replace with Sonnax Part No. 56947J-23K Requires F-27741-TL13 & VB-FIX

## **Direct Clutch Control Valve**

- Delayed reverse engagement
- · Loss of 4th or 5th
- · Burned direct clutch

## Intermediate Servo **Release Valve**

Burned intermediate band

## **VFS2 Modulator Control Valve**

- · Low line pressure
- · Slipping upshifts
- Burned overdrive band
- · Burned coast clutch

Replace with Sonnax Part No. 56947J-19K

Requires F-56947J-TL19 & VB-FIX

#### **Coast Clutch Control Valve**

Burned coast clutch

## **Converter Clutch Back Pressure Valve**

- Excessive TCC slip
- Converter codes
- Burned converter lining

#### **VFS1 Modulator Control Valve Boost Valve Assembly**

Test these

together.

• TCC lining coming off • Code 741

**TCC Control Valve** 

• Excess TCC slip

· Overheated converters Replace with Sonnax Part No. 56947J-05K Requires F-56947J-TL2 & VB-FIX

- Poor line rise
- Slipping upshifts
- Burnt bands/clutches

## **Converter Feed Limit Valve**

- Front lube failure
- Overheat and/or delayed engagement
- Increased stall RPM

Replace with Sonnax Part No. **56947J-61K** Requires F-56947J-TL61 &

## Solenoid Feed **Limit Valve**

- Gear ratio codes 731 to 741
- No TCC apply
- Flooded solenoids

Replace with Sonnax Part No. 56947J-61K

Requires F-56947J-TL61 & VB-FIX

#### VFS1 Port

- · Low line pressure
- · Slipping shifts

NOTE: Check for wear on end plugs.

## Intermediate Servo **Select Valve**

- Burned intermediate band
- · Burned direct clutch

## **Forward Engagement Valve**

- Slipping/no/delayed forward
- Burned forward clutch

Replace with Sonnax Part No. 56947J-26K Requires F-27741-TL13 & VB-FIX

#### **Overdrive Servo Control Valve**

Burned overdrive band

#### **TCC Modulator Valve**

- Codes 741 or 1783
- Transmission overheat
- High line pressure

Replace with Sonnax Part No.

56947J-15K Requires F-56947J-TL15 & VB-FIX

## **TCC Modulator Sleeve & Plunger Assembly**

- High TCC slip RPM at increasing load
- Slip codes
- Elevated fluid temperature

Replace with Sonnax Part No.

56947J-01K

**OE Ratio** 

**Increased Ratio** 56947J-03K

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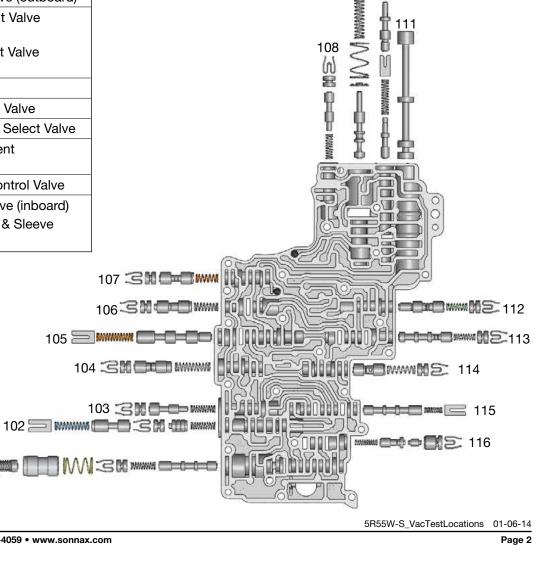
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• Restricted cooler flow



# **OE Exploded View**

Lower Valve Body Descriptions	
I.D. No.	Description
	TCC Control Valve (inboard)
101	Fluid Cooler Bypass & Thermo Valve (outboard)
102	Converter Clutch Back Pressure Valve (inboard)
	Coast Clutch Control Valve (outboard)
103	VFS2 Modulator Control Valve
104	Intermediate Servo Release Valve
105	Direct Clutch Control Valve
106	Reverse Modulator Valve
107	Reverse Engagement Valve
108	VFS1 Modulator Control Valve
109	Main Regulator Valve (inboard)
	Boost Valve & Sleeve (outboard)
110	Solenoid Feed Limit Valve (inboard)
	Coverter Feed Limit Valve (outboard)
111	Manual Valve
112	Rear Servo Control Valve
113	Intermediate Servo Select Valve
114	Forward Engagement Control Valve
115	Overdrive Servo Control Valve
116	TCC Modulator Valve (inboard) TCC Plunger Valve & Sleeve (outboard)



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