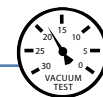


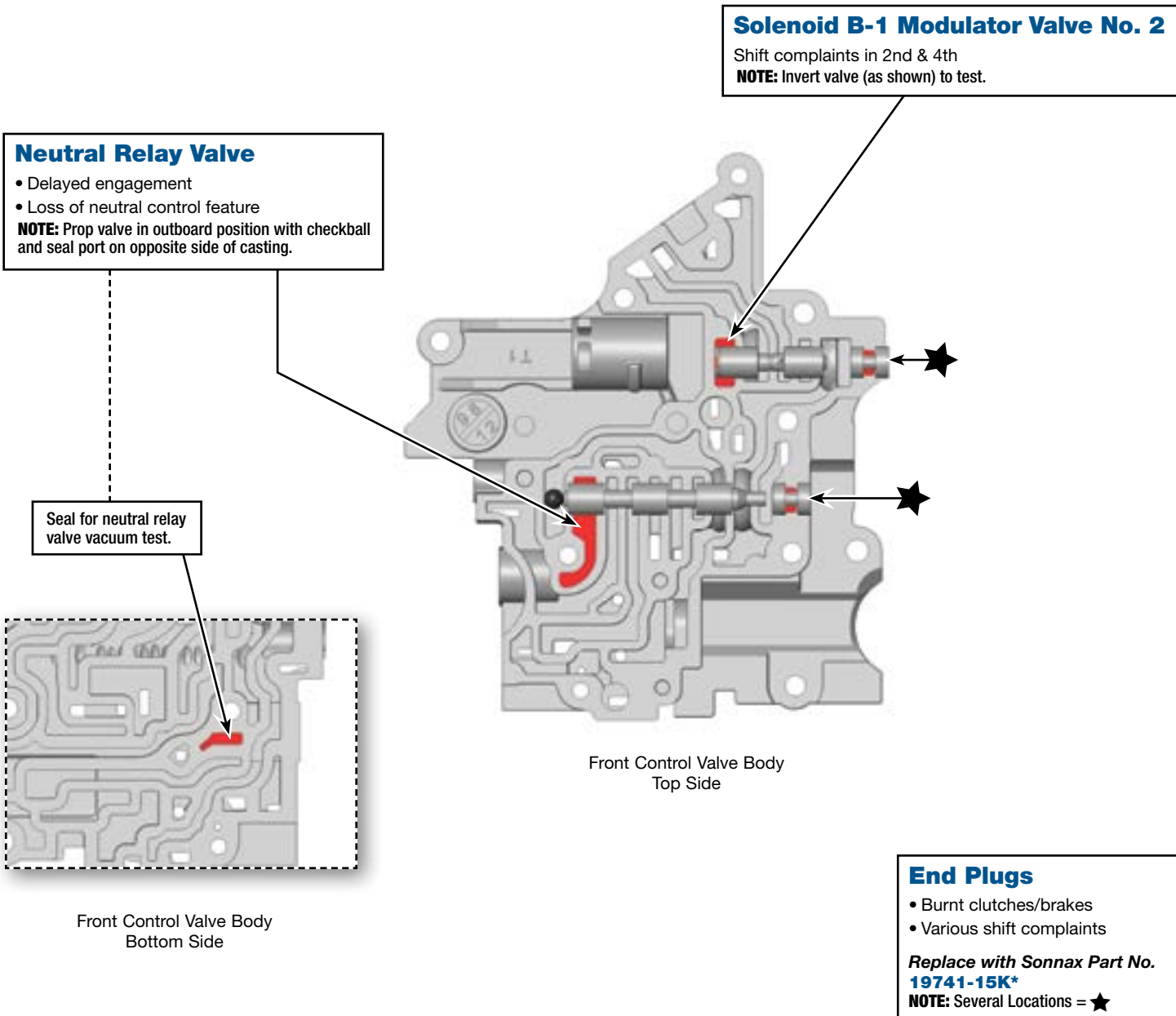


# Critical Wear Areas & Vacuum Test Locations



**NOTE:** OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear.

## Front Control Valve Body - Top Side (Bottom Side Inset) Shown



**Click on Sonnax part numbers to see more information.**

\*Part numbers with an asterisk (\*) are included in this Zip Kit.

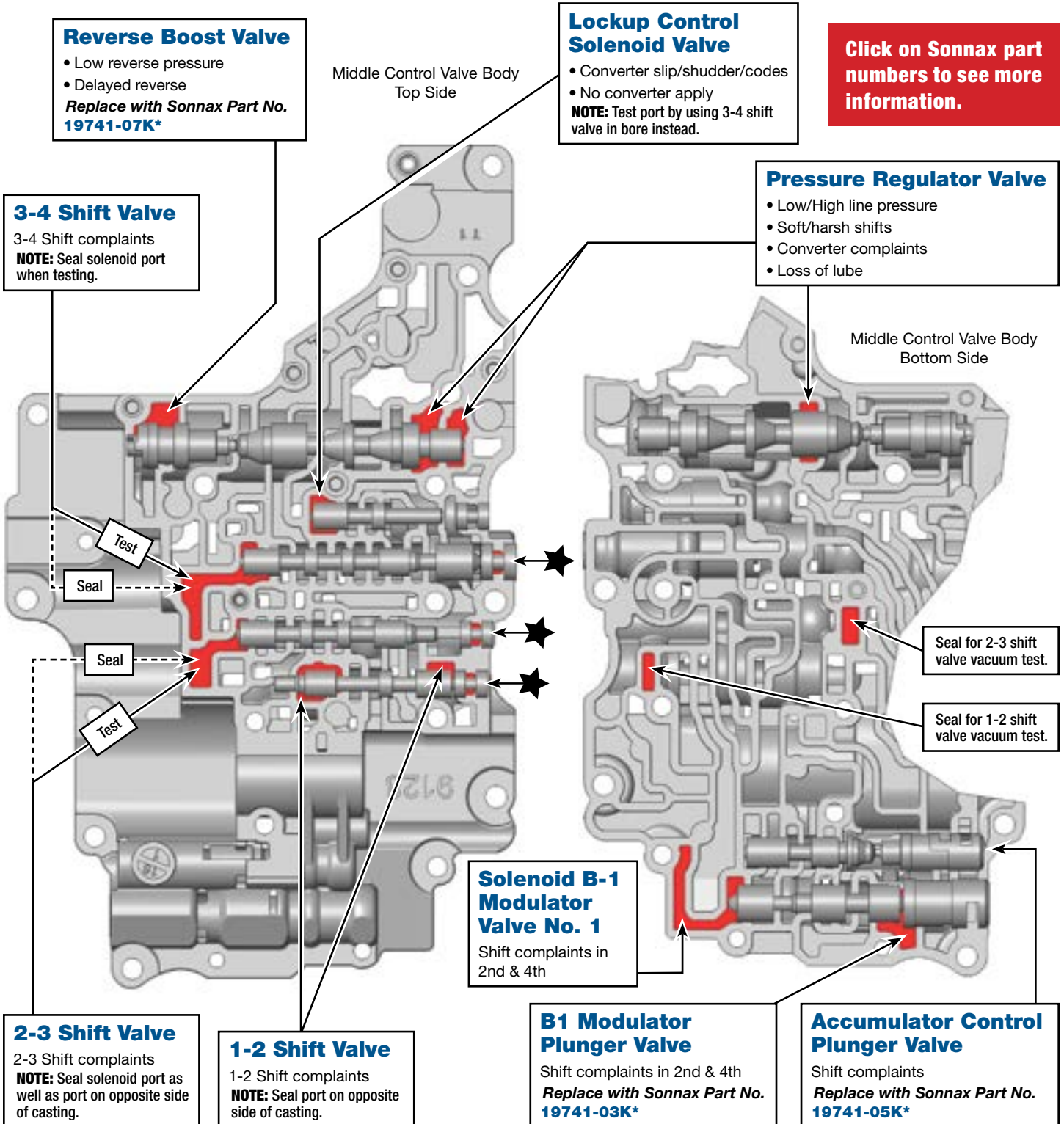


# Critical Wear Areas & Vacuum Test Locations



**NOTE:** OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear.

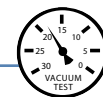
## Middle Control Valve Body - Top & Bottom Sides Shown



**Click on Sonnax part numbers to see more information.**

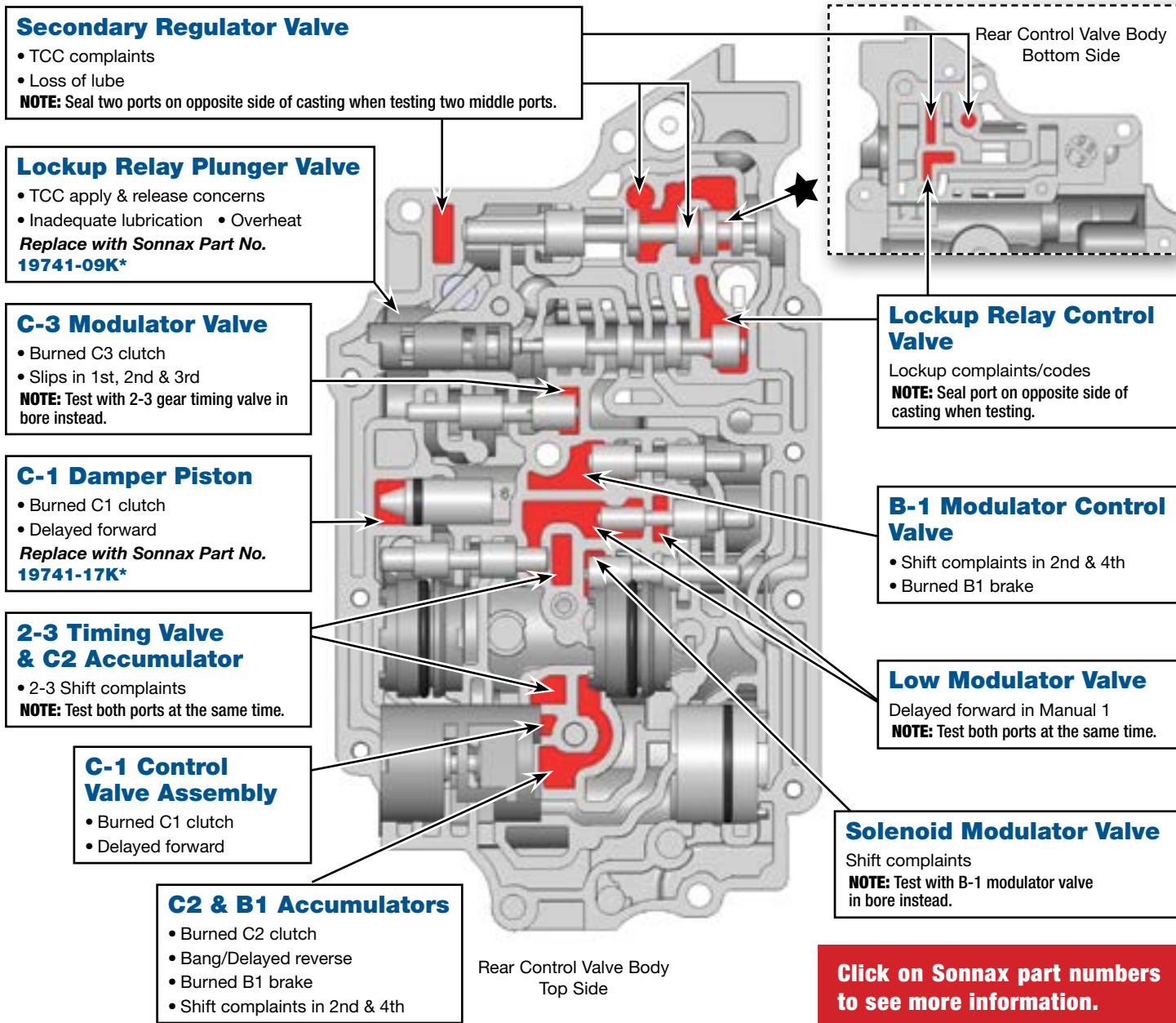


# Critical Wear Areas & Vacuum Test Locations

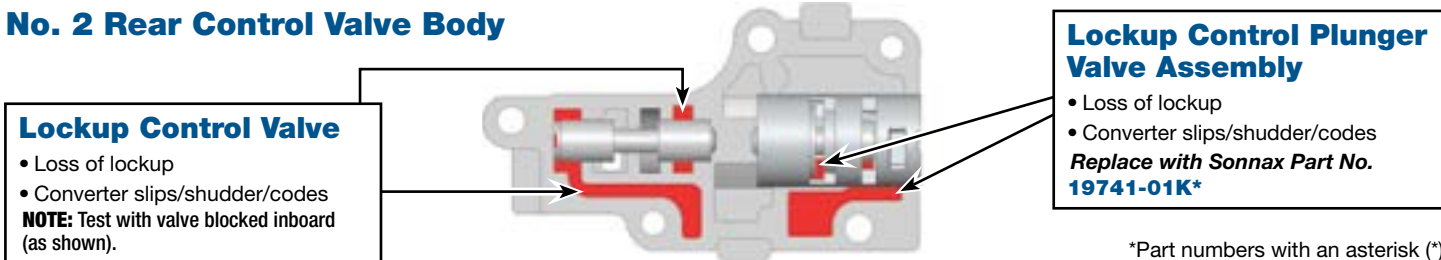


**NOTE:** OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear.

## Rear Control Valve Body - Top Side (Bottom Side Inset) Shown



## No. 2 Rear Control Valve Body



\*Part numbers with an asterisk (\*) are included in this Zip Kit.

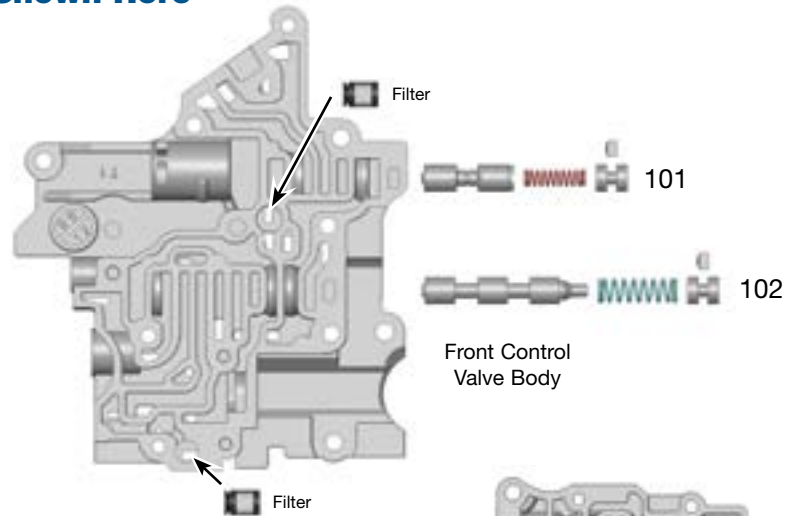


# OE Exploded View

## Front & Middle Control Valve Bodies Shown Here

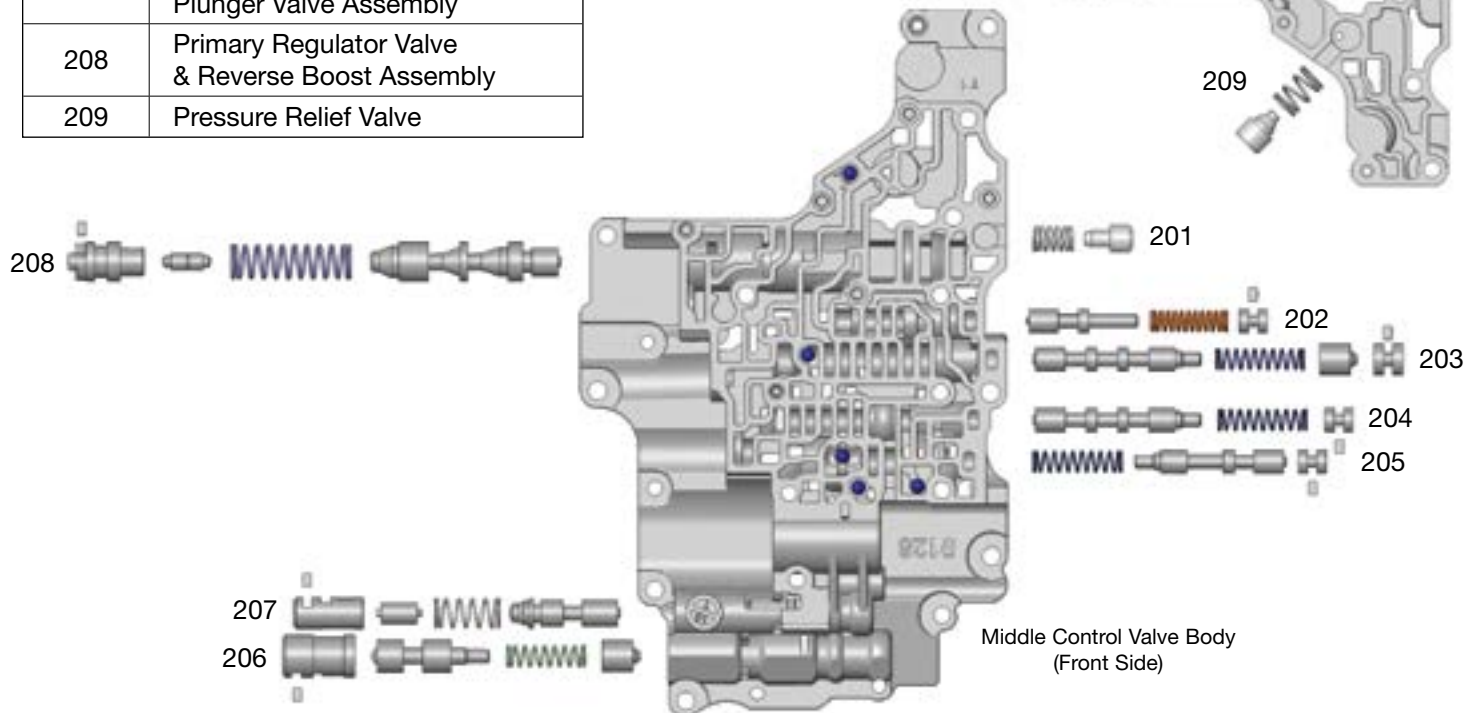
### Front Control Valve Body Descriptions

I.D. No.	Description
101	Solenoid B-1 Modulator Valve No. 2
102	Neutral Relay Valve



### Middle Control Valve Body Descriptions

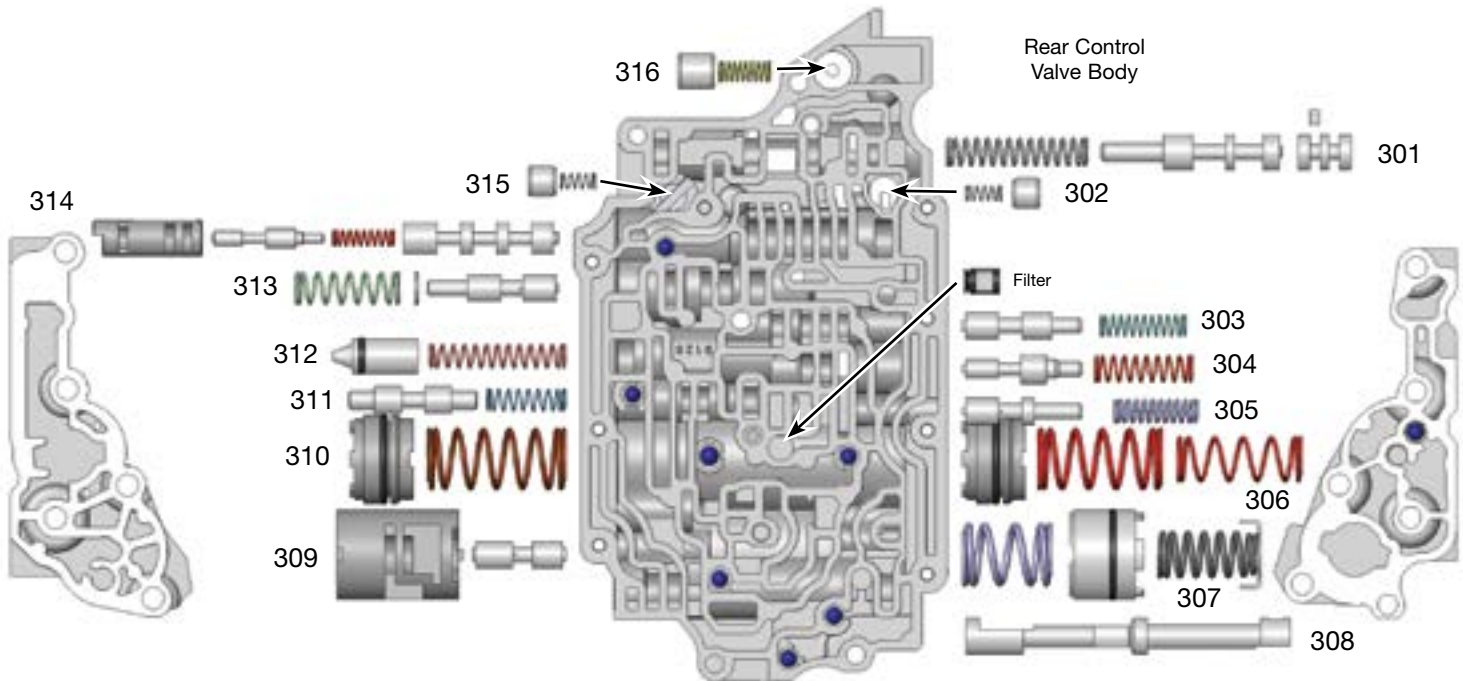
I.D. No.	Description
201	Pressure Relief Valve
202	Lockup Control Solenoid Valve
203	3-4 Shift Valve
204	2-3 Shift Valve
205	1-2 Shift Valve
206	Solenoid B-1 Modulator Valve No.1
207	Accumulator Regulator Valve and Plunger Valve Assembly
208	Primary Regulator Valve & Reverse Boost Assembly
209	Pressure Relief Valve





# OE Exploded View

## Rear & No. 2 Rear Control Valve Bodies Shown Here



### Rear Control Valve Body Descriptions

I.D No.	Description
301	Secondary Regulator Valve
302	Check Valve
303	B-1 Modulator Control Valve
304	Low Modulator Valve
305	Solenoid Modulator Valve
306	C-2 Accumulator
307	B-1 Accumulator
308	Manual Valve
309	C-1 Control Valve Assembly
310	C-0 Accumulator
311	2-3 Timing Valve
312	C-1 Damper Piston
313	C-3 Modulator Valve
314	Lockup Relay Control Valve & Plunger Assembly
315	Check Valve
316	Check Valve

No. 2 Rear Control Valve Body



### No. 2 Rear Control Valve Body Descriptions

I.D. No.	Description
401	TCC Control Valve & Plunger Valve Assembly